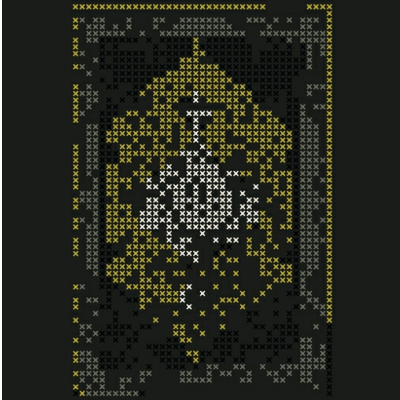




EXPLAIN CROSS STITCH ROZET 1202Y1 | PATTERN 192 X 288 CM | CARPET 400 CM

GENERAL

For processing the Explain, the VOB (Verdingungsordnung für Bauleistungen – conditions for the execution of works), part C, DIN 18365 (Germany) respectively the applicable standards for “flooring works”, the generally recognized technical rules as well as state need to be taken into account.

Determining for the optimal usage strength and wear resistance as well as the value retention of the Explain carpet are the preparations of the subfloor and the processing of the tools and flooring. The manufacturers of tools provide extensive information about primers, equalizers and glues. Their processing guidelines must be followed. There can only be used product system from **one and the same manufacturer**.

Despite regular quality inspections, material errors cannot be ruled out. That's why the material must be inspected on equal production number, conformity with the material of the sample and on errors, before starting the cutting and instalment. **Visual errors cannot be acknowledged anymore after installation and cutting to size of the material.**

INSPECTION AND PREPARATION OF THE SUBFLOOR

The inspection must be checked and prepared according to the VOB, part C, DIN 18365 (Germany) respectively the recognized standard for “flooring works” the general acknowledged technical terms as well as state of technics. They must be among others free of cracks, clean, free of dirt, free of grease, pull and pressure resistant and sustainably dry. Be aware of the allowed residual humidity and potentially rising damp depending on the type of construction.

Equalized and flat subfloors are necessary for a good result of the flooring works.

For floor heating applies next to DIN 18365 also DIN 4725 “heated finishing floors”. The temperature cannot exceed 27°C on the surface of the finishing floor.

LAYING INSTRUCTION

Cutting seams on the thread, stretching carpet on pattern and closing with doubled head stretchers and seamlocks.

From the installer is expected to be able to stretch the gradient somewhat. With the floor plan should be taking into

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account already how the roll can best be placed. Despite the professionalism of the installer making it possible to reduce the gradient, it cannot be assumed it can be completely stretched away.

With the floor plan there can be anticipated already on the gradient in the carpet. For example, in hallways it's best to lay in length. Also, in stores it's often better to roll from the entrance to the back, because with the processing of shorter lanes an occurring gradient is accentuated stronger and that way there are in several situations possibilities to reduce the pattern gradient as much as possible.

For the installer a certain carpet means extra time is needed to process the carpet.

Every carpet needs to acclimatize in the space where it's being placed 24 hours up front. This usually is not the case, however with this pattern carpet it's of essential importance the carpet has the right temperature. When it's too cold, the carpet is too stiff to stretch.

Despite all effort of manufacturer and installer the possibility of a visual gradient in the carpet remains. This has to be accepted by the user. That's why it's of big importance to always inform the user up front about a possible gradient in this pattern carpet.

LEOXX is very willing to think along with the architect and installer in the design and execution process to achieve the best possible result for the user

ADDITIONAL INFORMATION

The reason for this additional information is that we want to inform architect, installer and user as good as possible about all aspect known to use of these beautiful products.

The expectation of the client is often for this pattern carpet to be laid exactly straight. Despite there is a lot of attention being given to this with the production, it is impossible to produce printed carpet in such a way that it can be laid without gradient.

This occurs with every carpet manufacturer and therefore European Standards have been composed regarding pattern gradient.

In the sketches below is indicated which irregularities can occur with the margin in which the manufacturer must deliver. These irregularities are sometimes bigger than expected by the client and can occur in a combination of the irregularities below. The manufacturer does everything possible to produce with less gradient and usually is successful, but despite all effort and attention a pattern gradient is inevitable.

Report gradient in length (the lanes diverge in length). With comparison of multiple lanes a tolerance of 0,5% is allowed in other words: on a lane of 10 metre length a maximum of 5 cm deviation.

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Gradient transversal (the edges of the lanes are on equal height, the centre bends). The deviation of the horizontal line can be 4 cm, with a lane width of 4 metre.



Gradient descending (the lane edges are not on equal heights). The deviation of the horizontal line can be maximum 4 cm, with a lane width of 4 metre.



Gradient bending in length. Deviations from the vertical line can be maximum 3 cm.

GLUE ADVICE

Glue carpet with universal carpet glue on a constantly dry, dust-free, flat and shape resistant subfloor (conform instructions glue manufacturer). Pressing of laid lanes after gluing with a roller.

LAYING DIRECTION



Monolithic



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